

Interoffice Memorandum

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Subject: **Monthly Report – June 1997
Product Development
& Engineering**

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ORTHODONTIC PRODUCTS.....	4
NEW PRODUCT DEVELOPMENT ACTIVITIES.....	4
<u>BRACKETS / BUCCAL TUBES</u>	Error!
Alexander Spirit BRACKETS.....	4
Orthos-AD ALEXANDER APPLIANCE DISCIPLINE SYSTEM	4
Orthos CARRIERE BRACKET	4
SELF LIGATING BRACKET.....	5
BURSTONE Orthos CUSPID BRACKET with HORIZONTAL TUBE	5
TOOTH SHAPED PAD	6
Orthos WELDABLE BICUSPIDS.....	6
TAKEMOTO LINGUAL APPLIANCE	6
<u>BANDS</u>	6
TEXTURED MOLAR BANDS.....	6
<u>INTRA ORAL</u>	6
MOLDED Mini-Stick Power Os	7
LOW COST RPE.....	7
Orthos LIP BUMPER.....	7
MANDIBULAR ANTERIOR REPOSITIONING APPLIANCE (Dr. Eckhart).....	7
<u>INSTRUMENTS</u>	8
FLUSH CUT DISTAL-END CUTTER.....	8
RESEARCH AND EXPLORATORY PRODUCT INVESTIGATIONS.....	8
<u>BRACKETS / BUCCAL TUBES</u>	8
Orthos CM_F in Spirit MB.....	8
Custom R, CUSTOM LABIAL APPLIANCE SYSTEM.....	8
ADHESIVE PRECOAT BRACKETS.....	9
TITANIUM BRACKET.....	9
TITANIUM BUCCAL TUBE - MIM PROCESS.....	10
Wildman LINGUAL BRACKET.....	10
SINGLE-PIECE BRACKET.....	10
<u>BANDS</u>	10
TITANIUM BANDS.....	10
<u>WIRE</u>	11
TITANIUM ALLOY WIRE.....	11
GOLD ARCHES.....	11
REVERSE-CURVE Copper Ni-Ti ARCHWIRES	11
<u>INTRA ORAL</u>	11
ORMCO CLASS II JUMPER.....	11
IMPROVED POWER CHAIN.....	12
<u>EXTRA ORAL</u>	12
WEDGE-SHAPED NECK STRAP	12
<u>SUPPLIES / DISPENSING SYSTEMS</u>	12
UNI-BRACKET PACKAGING.....	12
ARCH MEASURING TEMPLATE.....	12
<u>ADHESIVES</u>	13
MOISTURE-RESISTANT ADHESIVE	13
<u>INSTRUMENTS</u>	13
MARA THREE-JAW PLIER.....	13
MARA TORQUE TOOL.....	13
<u>MISCELLANEOUS</u>	13
MATERIAL RESEARCH.....	13
PRODUCT IMPROVEMENT / MANUFACTURING SUPPORT ACTIVITIES	14

ORMCO CONFIDENTIAL AND PROPRIETARY INFORMATION

<i>IMPROVED OPTIMESH</i>	14
<i>CE MARKING</i>	14
<i>BRACKET PLACEMENT IMPROVEMENT</i>	15
<i>AOA (LABORATORY) ENGINEERING SUPPORT</i>	15
<i>AEZ / ETM INSTRUMENT SUPPORT</i>	16
<i>CUSTOM BRAZE</i>	16
ENDODONTIC PRODUCTS	16
NEW PRODUCT DEVELOPMENT	16
<i>Post Remover Kit EIE Endo</i>	16
RESEARCH AND EXPLORATORY PRODUCT INVESTIGATIONS	17
<i>Buchanan HAND PLUGGER</i>	17
MISCELLANEOUS DEPARTMENT ACTIVITIES	17
<i>CAPITAL APPROPRIATION REQUESTS</i>	17
PRODUCTS CURRENTLY ON INACTIVE STATUS	17

ORMCO CONFIDENTIAL AND PROPRIETARY INFORMATION**ORTHODONTIC PRODUCTS****RESEARCH AND EXPLORATORY PRODUCT INVESTIGATIONS****CustomR_x CUSTOM LABIAL APPLIANCE SYSTEM (Project 853-E Craig Andreiko/Eric Chapoulaud)****a. Lab Reopening (Craig Andreiko)****1) Accomplishments / Status**

- ☒ A set of 5x5 Jigs have been manufactured after accuracy improvement of the manufacturing software. These jigs have been manually mounted with to their respective brackets. This case reveals good fit accuracy to the model.
- ☒ The next step is to attach the brackets to the jigs. For that purpose, we cannot easily use the old Elan vanilla brackets. We think that the attachment would be best with a cylindrical vertical slot. We have decided to create these brackets by software and use the Rapid prototyping machine to manufacture them.
- ☒ Software modules to create brackets from the dimensions, torque, In/out and RIS was started from a previous prototype written in 1995.

2) Goals For July

- ☐ Improve the bracket design software and manufacture brackets with cylindrical vertical slot.
- ☐ Creation of 5x5 case of Jigs and brackets.

3) Major Project Milestones

- © 3D JIG Design review: 8/31/97

b. 3D Digitizing (Eric Chapoulaud)**1) Accomplishments / Status**

- ☒ No development was done this month.

2) Goals For July

- ☐ No development is anticipated this month.

3) Major Project Milestones

- © Mandibular jaw of the PK Thomas model scanned: August 97.

c. Bracket Fabrication (Eric Chapoulaud)**1) Accomplishments / Status**

- ☒ Continued producing parts with the MM6 Pro.

2) Goals For July

- ☐ Training at SANDERS for E. Chapoulaud and L. Phaneuf.
- ☐ Installation of the MMII, upgrade version of the MM6 Pro. Upgrade of the SANDERS software.

3) Major Project Milestones

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